June-04-12 1:24:46 PM

D350-616-013 Item ID: Accept *N900040100 Setup Start **Revision ID:** Stop Item Name: Deck Plate and Tie Down **Start Date:** 04/06/2012 Start Qty: 2.00 **Cust Item ID: Required Date:** 18/06/2012 Reg'd Qty: 2.00 **Customer:** Reference: Run Date: 12/06/04 **Tooling:** Approvals: Date: Stop Date: SPC (Y/N): Date: Sequence ID/ Operation Set Up/ Tool ID Tool # Plan Accept Reject Reject Insp. **Work Center ID** Description **Run Hours** Code Qty Qty Number Stamp **Revision Nbr** Draw Nbr D350-616 100 0.00 MCJ 12/07/24 *100* DC Memo Document Control Photocopy bluefile and create labels per PPP D350-616-0433 CHG002 110 Pick Kit 0.00 *110* Packaging 0.00 Memo Packaging 120 QC4-100% Inspect kits for completeness 0.00 *120* QC 0.00 Memo Quality Control

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| W/O: | | | W | ORK ORDER CHANG | ES | | | 3 | |
| DATE | STEP | PROC | EDURE CH | ANGE | Ву | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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| Part No | : | PAR #: | _ Fault Cat | egory: | _ NCR: Yes | No DC | A: | _ Date: _ | |
| | Re | esolution: | _ Dispositi | on: | _ QA: N/C | Closed: _ | | Date: _ | |
| NCR: | | W | ORK ORE | DER NON-CONFORMA | NCE (NC | R) | | | |
| DATE | STEP | Description of NC | Corrective Action Section B | | | 6 1 | ication | Approval | Approval |
| DAIL | Section A | Initial Chief Eng | Action Description Chief Eng | Sign Dat | | tion C | Chief Eng | QC Inspector | |
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NOTE: Date & initial all entries

Work Order ID 85136

85136

Page 2

June-04-12 1:24:46 PM

Quality Control

| Item ID: Revision ID: | D350-616-01 | 3 | 10 B 10 H 10 | Accept | *N900 | 0040100 |)* | Setup | Start | 14'21 | |
|--------------------------------|----------------|---------------------------------------|--------------------|----------------------|---------------|---------------------|--------------|--------------|-------|------------------------------|---|
| Item Name: | Deck Plate and | I Tie Down | | | | | | | Stop | *NS2* | |
| Start Date: | 04/06/2012 | Start Qty: 2.00 | *2* | | Cust Item | ID: | | | | | |
| Required Date: | 18/06/2012 | Req'd Qty: 2.00 | *2* | | Customer | : | | | | | |
| Reference: | | | | | | | | | | | |
| Approvals: | Process Pla | n: | Date: | Tooling: | | Date: | | Run | Start | *NR1* | |
| •• | QC: | | Date: | | | Date: | | | Stop | *NR2* | |
| Sequence ID/ Work Center II | D | Operation Description | | Set Up/ Run Hours | Tool ID | Tool # Plan Code | Accep Qty | t Rej Qty | | Reject Insp. Number Stamp | 7 |
| 130 | | | | 0.00 | \mathcal{N} | | | | | 1.1.0 | |
| *130* Packaging | | Memo | | 0.00 | (1 43bs) | | | | | 12/8/14 | |
| Packaging | | Identify and Location: PPP Rev: | | PPP D350-616-013 | • | | | | | | |
| 140 | | QC21- Final Inspection - | Work Order Release | 0.00 | | | | | | 1 | |
| *140* | | | | | | | | | ML | 512/08/0 | \ |
| QC | | Memo | | 0.00 | | | | | -, | | |

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| W/O: | - | | V | ORK ORDER CHANGE | ES | | | | 111 | | |
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| DATE | STEP | PROC | EDURE CH | IANGE | В | y | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector | |
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| | | | | Fault Category: NCR: Yes No DQ/ | | | | | | | |
| | R | esolution: | | | | | | | Date: | | |
| NCR: | | W | ORK OR | DER NON-CONFORMA | NCE (N | ICR) | | | | | |
| DATE | STEP | Description of NC | Initial | on B | Verificat | | | | Approval | | |
| | | Section A | Chief Eng | Action Description Chief Eng | | Date | Section | C | Chief Eng | QC Inspector | |
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NOTE: Date & initial all entries

² Picklist Print

- June-04-12 1:25:03 PM

Work Order ID: 85136

85136

Parent Item:

D350-616-013

D350-616-013

Parent Item Name: Deck Plate and Tie Down

Start Date: 04/06/2012

Required Date: 18/06/2012

Start Qty: 2.00

Required Qty: 2.00

Comments:

IPP A 07.05.22 coss issue EC

IPP Rev:B 08-12-10 rev.E as per dwg DD verified by:ec

Manufactured

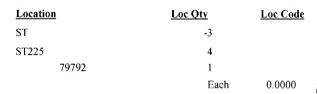
No

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|---------|
| D2360 | | Manufactured | No | | ···· | • | Each | 3.0000 | | 2 | | | |
| *D2860* | | | | | | | | | ** | | | B85 | 2 05702 |

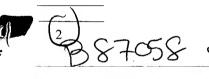
Litter Tie Down Assembly

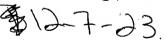
D3179-041

| | | Location | Loc Qty | Loc Code |
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| Manufactured | No | | E | Each 1.0000 |
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| W/O: | | | V | ORK ORDER CHANGI | ES | | | | • |
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| DATE | STEP | PROC | EDURE CH | IANGE | В | / | Date Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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| Part No | : | PAR #: | _ Fault Ca | tegory: | NCR: Y | es N | o DQA : | Date: _ | |
| | R | esolution: | | | | | | Date: _ | |
| NCR: | | W | ORK OR | DER NON-CONFORMA | NCE (N | ICR) | | | |
| DATE | STEP | Description of NC Section A | Initial Chief Eng | Corrective Action Section Action Description Chief Eng | Si | gn & Date | Verification Section C | Approval Chief Eng | Approval QC Inspector |
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NOTE: Date & initial all entries

REFERENCE ONLY

| QTY- | Qty=9 | Qty – | Part Number | Description |
|-------------|------------|-------------|--------------------------|-------------------------------|
| | 013 | 015 | | |
| X | - | | D350-616-011 | Full Litter Kit |
| 1 | X | | _D350-616-013 | Deck Plate and Tie Down Kit |
| | 434 | 数据X数据 | 《D350-616-015 测 图 | Deck Plate Kit |
| | | | | |
| | | 1 | D2344 | DECK PLATE (AFT) |
| | | 4 | D2348 | WEAR PLATE (KEY WAY) |
| | | 1 | D2353 | STIFFENER |
| | <u> </u> | | D2360 | LITTER TIE DOWN (LOCKING) |
| | Tr. smale, | 1 | D2364 | DECK PLATE (FWD) |
| | | 2 | D2365 | WEAR PLATE (PIP PIN) |
| | | 1 | D2369-1 | LOCATOR PLATE |
| | | 1 | D2369-3 | LOCATOR PLATE |
| 1 | | | D2370 | L!TTER ASSEMBLY |
| 1 | | | D2493 | PATIENT STOP |
| | (mag) 4500 | SCHOOL STON | ID3179-041 | LITTER TIE DOWN (NON-LOCKING) |
| | | 1 | D3494-1 | STUB COVER |
| | | | | |
| | | 25 | MS20426AD4-5 | RIVET |
| | | 25 | MS20426AD4-6 | RIVET |
| | | 6 | MS20426AD5-7 | RIVET |
| | | 6 | MS20426AD5-8 | RIVET |
| | 1 | 15 | MS20601AD4W2 | BLIND RIVET (or CR9162-4-2) |
| | | 30 | MS20601AD4W3 | BLIND RIVET (or CR9162-4-3) |
| | | 6 | MS21042L3 | NUT (or MS21042-3) |
| | | 6 | MS24693-C273 | SCREW (or MS24693-273) |
| | | 22 | MS24693-C48 | SCREW (or MS24693-48) |
| | | 4 | MS35207-264 | SCREW |
| | | 10 | NAS1149D0363J | WASHER (or AN960JD10) |
| | | | | |



CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION BRANCH DAO # 01-O-01

D. SHEPHERD (DE # 02)

CERT. NO.: _ SH96-10 ISSUE NO .: _

| REV. | DESCRIPTION BY DADT AFPOSPACE I | | | | | |
|------|--------------------------------------|--------------|----------|----------|--|--|
| | _ | ECODIDEION I | 50/ | DATE | | |
| Α | NEW ISSUE | | BW | 95.02.20 | | |
| В | ADD VIEW OF D2493 | TO SHEET 9 | BW | 96.01.09 | | |
| С | ADD DSI 9112/9117/9 | MB | 06.01.10 | | | |
| D | ADD D3494-1 STUB C | MB | 06.01.19 | | | |
| E | MAKE DSI 9310 STAN REPLACES D2350 | RF | 08.11.07 | | | |

| REV. | C | DESCRIPTION BY DATE | | | | | | |
|------------|-------|--|-------|----------|--|--|--|--|
| DESIGN | BW | DART AEROSP | ACE | LTD | | | | |
| DRAWN | RF | HAWKESBURY, ONTARIO, CANADA | | | | | | |
| CHECKED | DS | DRAWING NO. | | REV. E | | | | |
| MFG. APPR. | N/A | D350-616 SHEET 1 | | | | | | |
| APPROVED | DS, | TITLE | - | SCALE | | | | |
| DE APPR. | d | AS350/355 LITTER KIT INS | TALLA | FION NTS | | | | |
| DATE 08. | 11.07 | COPYRIGHT @ 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND COMFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMED OR COMMANICATED TO ANY OTHER PERSON WITHOUT WINTEN PERMISSION FROM DART AEROSPACE ITO. | | | | | | |